

SWAG 3RD HAND ASSEMBLY INSTRUCTIONS



Tools needed for assembly:

- ✓ Welder
- ✓ Basic Hand Tools.

SPECIAL NOTE:

The 4 “J” hook brackets have 2 different offsets as indicated by the 4 red circles. These off sets allow the tubing to be properly centered in the vice when fully assembled.

Make sure you have a matched pair and they are in line with each other prior to welding them to the main pivot brackets, as indicated by the notes below.



Separate all the steel plates by breaking them apart, then welding up the kit as shown below. When welding on the (4) ½” weld nuts make sure that the nuts line up with center of the large “V” cut outs.



THE HEIGHT OF THE LEFT "J" HOOK BRACKETS ARE A SHORTER DISTANCE THAN THE "J" HOOK BRACKETS ON THE RIGHT SIDE



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