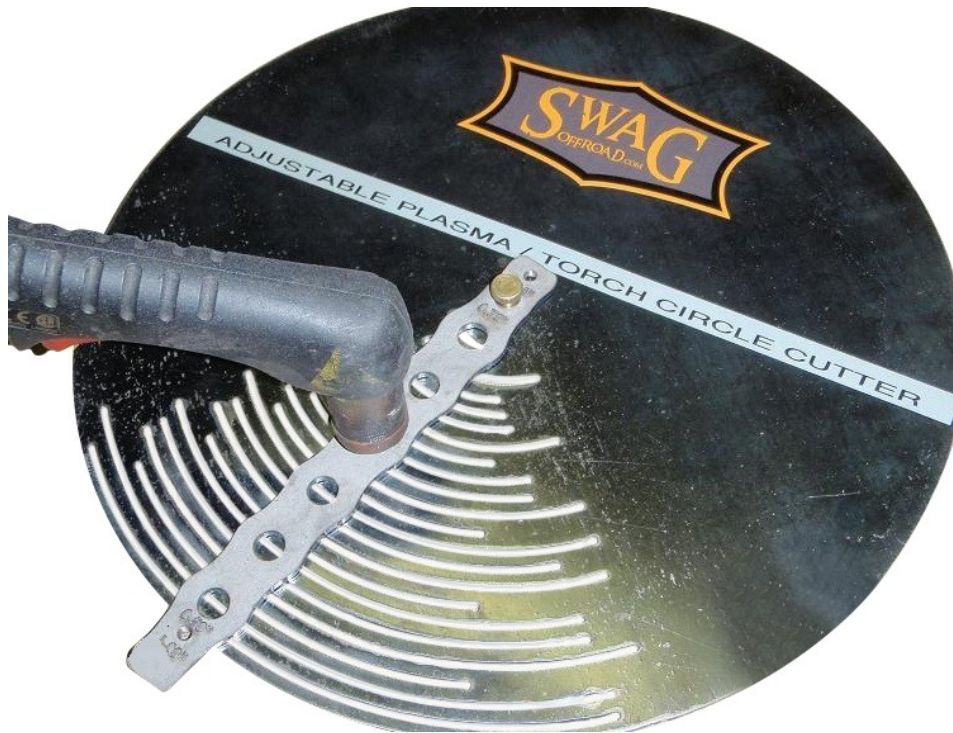


PLASMA CIRCLE CUTTER INSTRUCTIONS



The 6 holes in plasma circle cutter are intentionally cut smaller than the tip of your plasma cutter. You will need to drill out the holes to the same diameter of your drag tip.

There are 4 laser etched markings on the circle cutting plate 0.50", 0.75", 1.00" and 1.25". Each large hole is 1.00" apart. The laser etched markings are their stated value away from the first large hole.

Mark the center of the circle you are going to cut with a center punch. The tip on the end of the brass thumb screw has been ground down to a point so it will ride inside the center punch mark.

Example 1: You need to make a 6.0" dia or 3.0" radius hole you would thread in the brass thumb screw into the laser etched 1.00" hole and insert your plasma tip into the 3rd large hole, thus making a 6.0" dia circle.

Thanks for the order, and be sure to visit Swag Off Road on Facebook.