

SWAG AMMO CAN ASSEMBLY INSTRUCTIONS



Tools needed for assembly:

- ✓ 3/8" & 10MM Wrench
- ✓ 3/16" and 3/32" Drill Bits, Drill, Metal Hack Saw(40mm only)
- ✓ Allen Wrench Set
- ✓ Phillips Screwdriver

If you have the 40mm ammo can, please skip to page 3

Step 1:

Install the rear of the ammo can into the aluminum mount making sure it is fully seated and slide toward the rear. Using the 3/32" drill bit, drill out the ammo can using the aluminum mount as a template. Then with the can removed enlarge the holes using a 3/16" drill bit. Install the footman loop using the supplied 3/16" button head bolts and lock nuts as shown in the pictures below.



Step 2:

Secure the stud to the front of the aluminum mount with the 5/16" lock nut as shown below:



Step 3:

Peel the protective backing off the magnetic tape and place it on top of your ammo can, directly underneath the handle:



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SWAG 40MM AMMO CAN ASSEMBLY INSTRUCTIONS



Step 1:

Verify the contents that you received match the picture below.



Step 2

If the black ammo can you are using from Quadratec has the pad lock hasp, you will need to cut off **ONE** of these hasps. If you are using a green ammo can you can skip this step. From now on we will refer to this as the front of the ammo can.



Step 3

Install the rear of the ammo can into the aluminum mount making sure it is fully seated and slide toward the rear. Using the 3/32" drill bit, drill out the ammo can using the aluminum mount as a template. Then with the can removed enlarge the holes using a 3/16" drill bit. Install the footman loop using the supplied 3/16" button head bolts and lock nuts as shown in the pictures below.



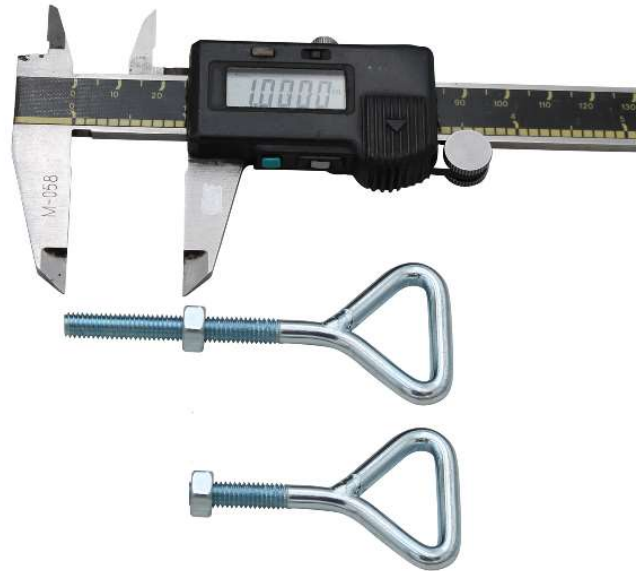
Step 4

Install the clasp as shown in the picture below, using the provided phillips fasteners and lock nuts.



Step 5

Unthread the locking hasp eye bolt from the toggle latch and cut 1.0" off the bolt as shown below. Then reinstall the eye bolt and tighten down using the provided M6 nut and a 10mm wrench.



Step 6

Install the ammo can in the aluminum mount and place the toggle latch in the closed position as shown below. With the latch centered, and the bottom clasp engaged, trace the outside of the latch. We have found it is best to use a pencil.



Step 7

Open up the clasp to allow you to mark the two holes that will be drilled out. Align the frame of the clasp to the pencil marks laid out in step #6, then mark the two opposing hole locations and drill them out using a 3/16" drill bit.



Step 8

Install the hasp using the provided phillips fasteners and lock nuts. Adjust the eye bolt as necessary to allow for proper rattle free engagement. The locking clasp is designed to be used with 3/16" diameter shackle. You will also need a padlock on the back side of this ammo can to keep your contents secure, so purchase two of the same lock. We recommend the 131T or 647D Master Locks.



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